

Garant**Disc brush, silicon carbide (SiC), Ø 63 mm, Grit: 80****Order data**

Order number	575008 80
GTIN	4045197977717
Item class	51P

Description**Version:**

Nylon bristles with very high **silicon carbide grit content** for general-purpose use.

Disc brushes with **extremely tightly packed abrasive bristles (right to the edge of the brush)** embedded in the plastic pad. The bristles support each other, giving a **highly stable shape**. Very long working life.

Conical brushes for inaccessible places. Greater flexibility.

With longitudinal groove for clamping on face mill arbors (DIN 6357) and combination face mill adapters (DIN 6358).

Advantage:

- **Workpiece post-processing directly after the machining process.**
- **Reproducible results due to continuous exposure of the abrasive grit.**
- **Process reliability thanks to high stability and accuracy of the shape.**
- **Quick and secure mounting without further accessories.**
- **Very high concentricity.**

Application:

On **CNC machining centres** and when used by **robots**, preferably **wet grinding** with cooling lubricant. Machining of flat components: precise **deburring**, **edge rounding**, **finish machining** after milling, **surface finishing** e.g. of sealing and mating faces.

Note:

Special versions available on request.

Technical description

Bristle thickness	1.2 mm
Grit designation	coarse
Grit	80
Feed	800 - 3000 mm/min
Infeed	0.3 (fine) – 1.5 (coarse) mm
Product name attribute	Ø 63 mm
Brush Ø D ₁	63 mm
Disc dia. D ₂	58 mm
Grinding media	Silicon carbide (SiC)
Grinding medium code	SiC
Working area Ø	63 mm
Bore Ø d ₁	16 with groove mm
Length of brush section H ₁	30 mm
recommended speed	1500 - 2500 min ⁻¹
maximum speed	4500 min ⁻¹
Type of product	Disc brush

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
Steel < 55 HRC	suitable only under restricted conditions		
Steel < 60 HRC	suitable only under restricted conditions		

INOX	suitable only under restricted conditions
Ti	suitable only under restricted conditions
GG(G)	suitable only under restricted conditions
CuZn	suitable
Uni	suitable
wet maximum	suitable
dry	suitable only under restricted conditions

Accessories

Tightening screw with internal cooling for mandrel Ø 16 mm

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